

LONGLITE® PBT 3010-210XQ

 Chang Chun Plastics Co., Ltd. (CCP Group) - *Polybutylene Terephthalate*
General Information
Product Description

PBT 3010-210XQ is a 10% glass fiber reinforced injection molding grade.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight
Additive	• Flame Retardant • Impact Modifier
Features	• Flame Retardant • Impact Modified
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	16	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.0 to 1.7	%	
Flow	0.80 to 1.5	%	
Water Absorption (Equilibrium, 73°F, 50% RH)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	10900	psi	ISO 527-2
Tensile Strain (Break)	3.5	%	ISO 527-2
Flexural Modulus	508000	psi	ISO 178
Flexural Stress	16000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.8	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	410	°F	ISO 75-2/B
Deflection Temperature Under Load (264 psi, Unannealed)	383	°F	ISO 75-2/A
Melting Temperature ²	437	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	580	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		Internal Method

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	3.0 to 4.0	hr
Suggested Max Moisture	0.040	%
Processing (Melt) Temp	464 to 518	°F
Mold Temperature	104 to 176	°F

